



# AUCTION

**2-DAY AUCTION - OVER 700 LOTS**  
**MACHINE TOOLS • SHOP SUPPORT • TOOLING • MORE!**



MORI SEIKI MDL. NL2500SY/1250 CNC LATHE



ZEISS MDL CONTURA G2 10/16/6 RDS CMM

**B & B MACHINE, INC.**

3016 HWY. 41 S, SPRINGFIELD, TN 37172

FOR BIDDING AT THIS AUCTION. Go to [www.pmi-auction.com](http://www.pmi-auction.com)  
 and click on BidSpotter or proxibid on our calendar page  
 for this auction sale.

**DAY 1: WEDNESDAY, SEPTEMBER 24 • 10:00 A.M. CDT**  
**LIVE ONLINE WEBCAST (NO ONSITE BIDDING)**

**DAY 2: THURSDAY, SEPTEMBER 25 – TIMED ONLINE AUCTION**  
**BIDS START CLOSING 10:00 A.M. CDT**

**BUYER'S PREMIUM:**  
**18%**

**INSPECTION:** Monday & Tuesday, September 22 & 23,  
 9:00 A.M. to 4:00 P.M. Each Day

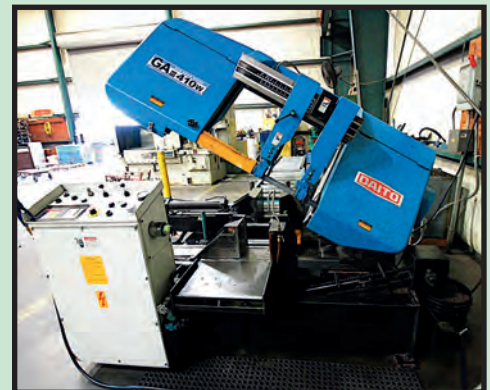


VIPER MDL. VMC4000GXT CNC BRIDGE MILL



SAMPLE VIEW OF ACCESSORIES

Read Partial Terms and  
 Conditions on Page 5



DAITO MDL. GAIII410W HORIZONTAL BANDSAW

Sale Conducted By:

**PLANT & MACHINERY INC.**  
 AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

Ron Moore, TN Lic. #4831

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**Houston, Texas 77084**

**PHONE: (713) 691-4401**

**FAX: (713) 672-7905**



**VIPER MDL. VMC4000GXT CNC BRIDGE MILL**



**MORI SEIKI MDL. NL2500SY/1250 CNC LATHE**



**5.1" KURAKI MDL. KBP-130 CNC HORIZONTAL BORING MILL**



**MAZAK MDL. FH680 CNC HORIZONTAL TWIN PALLET MILLING MACHINE**



**(1 OF 3) YCM CNC VERTICAL MACHINING CENTERS**



**32" X 168" AMERICAN PACEMAKER ENGINE LATHE**

## DAY 1: WEDNESDAY, SEPTEMBER 24 • 10:00 A.M. CDT

### CNC BRIDGE MILL

**VIPER MDL. VMC4000GXT**, Mfg. 1997, 60-pos. tool changer, 6,000 RPM, CAT 50, Viper control, 35 HP, 59" x 161" tbl., 157" X, 77" Y, 42" Z-axis travels, S/N 001207.

### CNC VERTICAL MACHINING CENTERS

**YCM MDL. XV 1250A**, Mfg. 2012, Fanuc MXP-100FA control, 24-pos. ATC, 10,000 RPM, CAT 40, 15 HP, 21" x 53" tbl., 50" X, 20" Y, 21" Z-axis travels, chip conveyor, S/N 0093.

**YCM SUPERMAX REBEL MDL. FV 102A**, Mfg. 2001, Fanuc 18-M control, 24-pos. ATC, 10,000 RPM, CAT 40, 15 HP, 21" x 44" tbl., 40" X, 20" Y, 21.25" Z-axis travels, chip conveyor, S/N 911065.

**YCM SUPERMAX MAX-3 REBEL MDL. YCM-V85A**, Mfg. 2000, Fanuc O-M control 8,000 RPM, BT 40, 4th axis, 20-pos. ATC, 16" x 37" tbl., 34" X, 17" Y, 23" Z-axis travels, S/N 907966.

**ENSHU MDL. S400**, Mfg. 1994, Fanuc 16-M control, 20-pos. ATC, 8,000 RPM, CAT 40, 17" x 35" tbl., 25.60" X, 17.70" Y, 13.80" Z-axis travels, S/N 142.

**MORI SEIKI MDL. MV-65**, Mfg. 1986, Fanuc 11-M control, 30-pos. tool changer, 4,000 RPM, CAT 50, 4th axis, 26" x 67" tbl., 50.10" X, 25.60" Y, 25.60" Z-axis travels, S/N 41.

### CNC HORIZONTAL TWIN PALLET MILLING MACHINES

**MAZAK MDL. FH680**, Mfg. 1996, Mazatrol M Plus control, 10,000 RPM max., 40 HP, CAT 50, 120-pos. ATC, 24.8" x 24.8" pallet, 41.94" X, 31.50" Y, 32.40" Z-axis travels, S/N 118684.

**ENSHU MDL. JE40**, Mfg. 1999, Fanuc 18-M control, 10,000 RPM max., 7.5 HP, CAT 40, 30-pos. ATC, 15.70" x 15.70" pallet, 15.70" X, 19.70" Y, 15.70" Z-axis travels, S/N 264.

### CNC HORIZONTAL BORING MILL

**5.1" KURAKI MDL. KBP-130**, Mfg. 1984, retrofit 1995, GE Fanuc O-M control, 59" x 118" tbl., 650 RPM max., CAT 50, 108" X, 77" Y, 42" Z-axis travels, S/N 1356.

### CNC LATHES

**MORI SEIKI MDL. NL2500SY/1250**, Mfg. 2011, MSX-850 IV control, Y-axis, sub spdl., 12-pos. turret, 49" btw. centers, 14" turning dia., 3.15" bar cap., 10" dia. Kitagawa 3-jaw chuck, bar feeder, chip conveyor, S/N NL251KF5906.

**OKUMA CROWN MDL. L1060**, Mfg. 2001, OPS-U10L control, 8" Kitagawa 3-jaw chuck, 12-pos. turret, chip conveyor, hyd. tailstock, 10.63" max. turning dia., 19.68" max. turning length.

**MORI SEIKI MDL. SL-20**, Mfg. 1983, Moric-T6F control, 8" dia. Kitagawa 3-jaw chuck, 8.3" max. turning dia., 20.5" max. turning length, 35–3,500 RPM spdl. spd., 10 HP spdl. drive, S/N 1660.

**MORI SEIKI MDL. SL-4A**, Mfg. 1983, System 6T control, 16.5 max. turning dia., 9.25" X-axis travel, 24.02" Z-axis travel, 3,000 RPM spdl. spd., 10-pos. turret, 3.03" spdl. bore, 10" dia. 3-jaw chuck, S/N 969.

### ENGINE LATHES

**40" X 120" CADILLAC MDL. 40120G**, 28" dia. 4-jaw chuck, 61-1/2" swing over gap bed, taper attachment, steadyrest, 3.937" thru bore.

**32" X 168" AMERICAN PACEMAKER**, 21" dia. 4-jaw chuck, 2-1/4" dia. thru bore, 13–800 RPM, S/N 71649-49.

**20" X 80" LEBLOND REGAL**, 12" dia. 3-jaw adjust Tru chuck, Fagor D.R.O., taper attachment, steadyrest, S/N 15E-177.

**20" X 80" LEBLOND REGAL**, 15" dia., 4-jaw chuck, Fagor D.R.O., S/N 152477.

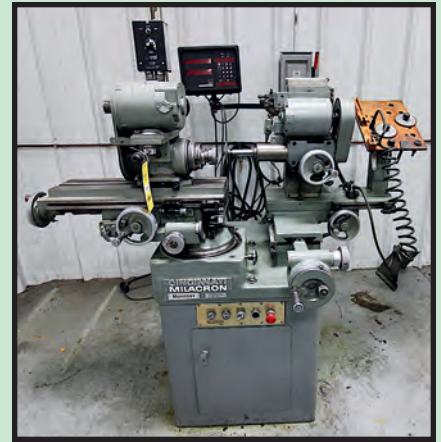
**DAKE**, 5" dia, 3-jaw chuck, 24" btwn. centers, 1" dia. thru hole.



(1 OF 2) BRIDGEPORT  
VERTICAL TURRET MILLS



THOMPSON MDL. 12 X 40 SURFACE GRINDER



CINCINNATI MILACRON MONOSET  
TOOL AND CUTTER GRINDER

## DAY 1: WEDNESDAY, SEPT. 24 • 10:00 A.M. CDT

### VERTICAL TURRET MILLS

**9" X 42" BRIDGEPORT SERIES I**, Mfg. 1987, 2 HP, Newall D.R.O., variable spd. head, longitudinal pwr. feed, S/N 241909.

**9" X 48" BRIDGEPORT SERIES I**, Mfg. 1982, 2 HP, 3-axis Newall D.R.O., variable spd. head, longitudinal pwr. feed, S/N 231010.

### SURFACE GRINDERS

**THOMPSON MDL. 12 X 40**, electromagnetic chuck, 12" wheel dia., 2" W. wheel, auto. cross feed, overhead wheel dressing unit, S/N 3BB717936.

**OKAMOTO MDL. ACCUGAR 124N**, 12" x 24" electromagnetic chuck, precision hyd. horizontal spd. surface, incremental pwr. down feed, 12" dia. x 1" W. wheel, S/N 6167.

**JONES-SHIPMAN MDL. 1400**, 8" x 24" magnetic chuck, 25" longitudinal travel, 8" cross travel, 11" vert. working ht., 2 HP main spd. motor, 8" x .787" x 1-1/4" grinding wheel, S/N B0-92232.

**BROWN & SHARPE MDL. 618 MICROMASTER**, 6" x 12" magnetic chuck, auto. cross feed, S/N 523-618-2752.

### CYLINDRICAL GRINDER

**TOYODA MDL. GUP28-100 UNIVERSAL**, 12" x 40" cap., 8" 6-jaw chuck, 1,650–2,150 RPM wheel spds., 14" x 2" x 5" grinding wheel, S/N LG236-5.

### TOOL & CUTTER GRINDERS

**CINCINNATI MILACRON MONOSET**, S/N 3152SPE76-0001.

**YUASA MDL. GX-800 RADIUS GRINDER**, 6" max. cutter dia. w/2" thick wheel, 8" flute L. max. radius ground, S/N 5182.

**K.O. LEE MDL. B600**, 6-1/4" swing over tbl., 18" dist. btw. centers, 6-1/2" vert. movement of column, 4-3/4" cross feed travel, 10-3/4" tbl. traverse, 110 v., S/N 856.

**DEVLIEG MDL. MICROPOINT**, S/N 146-300.

### ROTARY SURFACE GRINDER

**BLANCHARD MDL. 18D**, 36" rotary, tall column, dry base, segmented wheel, 25 HP motor, 3,000-lb. work load cap., max. 12" ht. under grinding wheel, 18" max. grinding wheel dia., S/N 11558.

### DRILL GRINDERS

**BLACK DIAMOND MDL. BW-85**, 1/16"–3/4" cap. w/ collets and stand, S/N 27243, rebuilt 2021.

**OLIVER MDL. 600**, 1/2"–3" drill dia. cap., 10" dia. chuck, 110 v., S/N 66127.

### HORIZONTAL BANDSAW

**DAITO MDL. GAIH410W**, Mfg. 2013, 16.25" cap., 7.5 HP, semi-automatic, 1.5" blade width, 15' blade length, auto brush adjuster, blade deviation detector, material top detector, S/N 51KD2-5.

### HONING MACHINE

**SUNNEN MDL. MBB1660**, truing sleeves, mandrels, hone stones, w/cabinet.

### CMM MACHINES

**ZEISS MDL. CONTURA G2 10/16/6 RDS**, Mfg. 2006, w/VAST XXT probe, 39.4" X, 63" Y, 23.6" Z-axis travels, 52" x 77" tbl., S/N 200606500274.

**KEYENCE MDL. XM-M1200**, w/XM-P2000 hand held probe, 4-megapixel CMOS image sensor, XM series camera w/100 LED lights in the probe, wide field of view of 600mm x 300mm x 200mm range.

**KEYENCE MDL. IM-8020 IMAGE DIMENSION MEASUREMENT SYSTEM**, head type, 1" 20-megapixel monochrome CMOS image sensor, 12.1" LCD monitor (1,280 x 800 WXGA), double telecentric receiver lens.

### QUALITY CONTROL EQUIPMENT

**COMPARATOR; HARDNESS TESTERS; GRANITE SURFACE PLATES.**



BLANCHARD MDL. 18D ROTARY SURFACE GRINDER



ZEISS MDL. CONTURA G2 10/16/6 RDS CMM



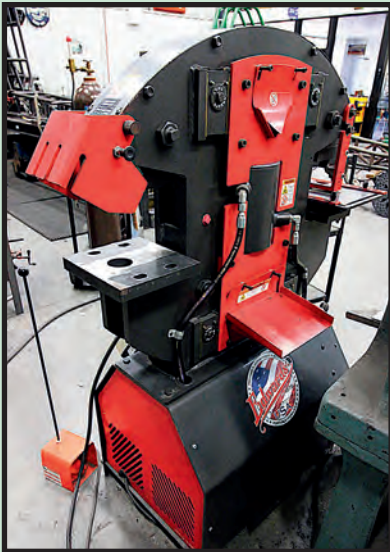
OKAMOTO MDL. ACCUGAR 124N SURFACE GRINDER



DAITO MDL. GAIH410W HORIZONTAL BANDSAW



SUNNEN MDL. MBB1660 HONING MACHINE



EDWARDS IRONWORKER



MILLER WELDER



ANDERSON MDL. 02595P HYDRAULIC STRAIGHTENING PRESS



BLUE M STABIL-THERM GRAVITY OVEN



KEYENCE MDL. XM-M1200 CMM



SAMPLE VIEW OF ANGLE PLATES

## IRONWORKER

**EDWARDS**, 40 T. max cap., 1" dia. in 1/2" mild steel, 3" x 3" x 1/4" angle shear max. cap., S/N 3294013.

## WELDING MACHINES

**MILLER SYNCROWAVE MDL. 351**; **MILLER DYNASTY 350 AC/DC INVERTER TIG WELDER**; **MILLERMATIC MDL. 300**; **LINCOLN SQUARE WAVE TIG 175 PRO**.

## FABRICATING SHOP EQUIPMENT

**BAILEIGH MDL. BR-22 MANUAL BEAD ROLLER**; **STRASBAUGH MDL. 6BK-DC-16 LAPPING MACHINE**; **THERMAL DYNAMIC CUTMASTER 100 PLASMA CUTTER**; **52" PRECISION FOOT SHEAR**; **35" FRONT GAGE RANGE**; **BENCH TYPE, 48" X 16 GA. CAP.** **PAN AND BOX BRAKE**; **HAND NOTCHER MDL. EHN16**; **POWERMATIC MDL. 1200 DRILL PRESS**; **ANDERSON MDL. 02595P HYDRAULIC STRAIGHTENING PRESS**; **CAMMANN MDL. C-86 TAP AND METAL DISINTEGRATOR**; **BLUE M STABIL-THERM GRAVITY OVEN**.

## SHOP SUPPORT EQUIPMENT

**TRINCO 36/BP BLAST CABINET**; **SAFETY KLEEN MDL. 81.8 PARTS CLEANER**; **MAG BASE DRILLS**; **GRINDERS**; **SAWSALL**; **DIE GRINDERS**; **BENCH TOP DRILL PRESSES**; **SANDERS**; **BELT SANDERS**; **PEDESTAL GRINDERS**; **CORDLESS TOOLS**; **OXYGEN/ACETELYN CART**; **ANGLE PLATES**; **TOMBSTONES**.

## AIR COMPRESSORS

**QUINCY MDL. QGS-15-CSA/UL TANKLESS ROTARY SCREW**, Mfg. 2014, 15 HP, 230 v., 43,405 H.O.M. (as of 7-30-25), S/N CA1801715.

**QUINCY QGS-10 HORIZONTAL TANK ROTARY SCREW**, Mfg. 2010, 14,877 H.O.M. (as of 7-30-25), S/N CA1455895.

## REFRIGERATED AIR DRYER

**QUINCY MDL. QPNC 100**, Mfg. 2014, 1-1/2" non-cycling refrigerated air dryer, 100 CFM, 115 v., 1-phase, S/N CA1784143.

## AIR RECEIVER TANK

**APPROX. 36" DIA. X 96" HT.**

## FORKLIFT

**CATERPILLAR 5,000-LB. BASE CAP. MDL. 2C5000**, Mfg. 2010, LPG pwrld., 3-stage mast, 187" max. mast ht., 48" long forks, side shift, solid tires, 2,473 H.O.M. (as of 8/4/2025), S/N 9031639. (LPG tank not included).

DAY 1



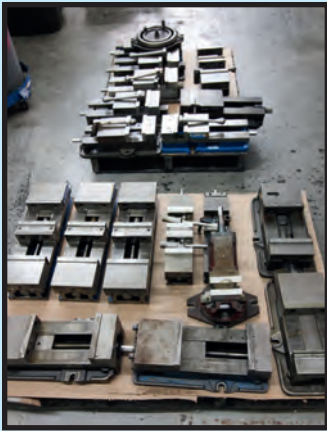
SAFETY KLEEN MDL. 81.8 PARTS CLEANER



CATERPILLAR 5,000-LB. BASE CAP. LPG FORKLIFT



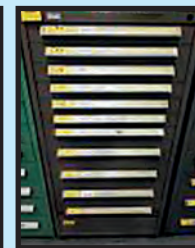
QUINCY TANKLESS ROTARY SCREW AIR COMPRESSOR



## DAY 2: THURSDAY, SEPTEMBER 25 TIMED ONLINE AUCTION BIDS START CLOSING 10:00 A.M. CDT

### 600+ LOTS OF Q.C., PRECISION INSTRUMENTS & MORE! TO BE SOLD ON DAY 2

MICROMETERS – CALIPERS – BORE GAGES – HEIGHT GAGES – V BLOCKS  
PIN GAGES – KURT MILLING VISES – LATHE CHUCKS – ANGLE PLATES  
BORING HEADS – COLLETS – JACOBS CHUCKS – ADJUSTABLE BORING BARS  
TOOL POSTS – TOOL HOLDERS – CARBIDE INSERTS – FACE MILLS – END MILLS  
REAMERS – SPADE BARS – DRILLS – TAPS – TOOLING CABINETS – ABRASIVES  
HELICOIL SETS – TRANSFORMERS – WORKBENCHES – TRANSPORT CARTS  
CHAIN SLINGS – LIFTING MAGNETS – LIFTING CLAMPS – LIFTING – SHACKLES  
VISE CLAMPS – HOLD DOWN CLAMPS – RAW MATERIAL STORAGE RACKS  
SAW HORSES – UTILITY CARTS – MUCH MORE!



**B & B MACHINE, INC.**  
3016 HWY. 41 S, SPRINGFIELD, TN 37172

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**INSPECTION:** Monday & Tuesday, September 22 & 23, 9:00 A.M. to 4:00 P.M. Each Day

### ONLINE REGISTRATION FOR DAY 1: BidSpotter OR proxibid DAY 2: BidSpotter

1. Use the link to Bidspotter.com or Proxibid.com on PMI's website calendar. [www.pmi-auction.com](http://www.pmi-auction.com) DO IT NOW!
2. This auction will require a Cash, or credit card, or debit card, 100% refundable deposit. If by credit or debit card, it can be added through the Bidspotter.com or Proxibid.com fully secure and PCI compliant registration process and will be assessed a 100% refundable \$3,000 (US Bidder) or a \$10,000 (Foreign Bidder) deposit in order to be approved to bid online with this auction. Cash deposits can be made by wire transfer. **DON'T WAIT.** If you are unsuccessful in the auction, the refund of your credit/debit card deposit will occur within 24 hours. Cash deposits will be expedited as well.

If you need assistance, don't hesitate to call (713) 691-4401.

**ALL BIDS ARE SUBJECT TO A BUYER'S PREMIUM. SEE PARTIAL TERMS & CONDITIONS FOR DETAILS.**

#### PARTIAL TERMS & CONDITIONS:

An 18% Buyer's Premium Will Apply.

Everything will be sold to the highest bidder or bidders for cash in accordance with the auctioneer's Customary Terms of Sale, copies of which will be posted on our website.

**ALL PAYMENTS MUST BE MADE BY CASHIER'S CHECK, WIRE TRANSFER OR COMPANY CHECK WITH BANK LETTER GUARANTEEING PAYMENT TO PLANT & MACHINERY INC.**

Here is an example of what your letter should be: Mr. "Customer Name" is a customer of this bank. This bank will guarantee unqualified payment to PMI on the account listed herein up to the amount of \$\_\_\_\_\_. This letter is good until October 27, 2025.

In default of payment of bills in full within the time therein specified, the Auctioneer in addition to all other remedies allowed by law, may retain all monies received as deposit or otherwise, as liquidated damages. All items must be removed by the time announced at the start of the sale.

Lots not paid for and/or removed within the time allowed may be resold at public or private sale without further notice, and any deficiency, together with all expenses and charge of resale, will be charged to the defaulting purchaser.

The buyer acknowledges that he or an agent has inspected all of the assets upon which he will be bidding and/or does purchase.

Buyer agrees to accept assets purchased "AS IS," WITH "ALL FAULTS"

**AND "WITH REMOVAL AT BUYER'S RISK AND EXPENSE." THE AUCTIONEER EXPRESSLY DISCLAIMS ON THE PART OF THE AUCTIONEER AS AGENT AND THE SELLER, ANY WARRANTY AS TO FITNESS OR USABILITY OF ALL THE ASSETS, AND THE BUYER EXPRESSLY WAIVES ANY CLAIM IN RESPECT TO ANY POSSIBLE FUTURE USE OF ANY ASSET PURCHASED FOR ANY PURPOSE WHATSOEVER.**

The buyer does hereby assume and does agree to indemnify and hold the auctioneer harmless from any future claim which shall pertain to the fitness or use of that asset as being purchased. Riggers, movers, electricians and buyers performing work at the Auction Site must provide PMI with evidence of insurance. The insurance coverage must be at a level acceptable to PMI and to the seller. PMI reserves the right to withdraw items, alter the order of the sale, accept bids from the seller, and group lots as it may deem appropriate. This auction may include consignment items.

Although all information has been obtained from sources deemed reliable, the auctioneer and seller make no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained, or contained in our catalog. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the auction. Although it is not likely, auction sales are subject to cancellation or postponement. Kindly contact auctioneer prior to attendance.

These terms and conditions may be modified or supplemented by language in the catalog available online or by announcement at the start of the sale. Bidders should be attentive to those announcements and to the catalog language.

# PLANT & MACHINERY INC.

AUCTIONEERS • APPRAISERS • LIQUIDATORS • REAL ESTATE

P.O. Box 218568  
Houston, TX 77218-8568

DATED MATERIAL - PLEASE DELIVER

**PUBLIC  
AUCTION**

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**ATTENTION: PLANT MANAGER  
OR EQUIPMENT BUYER**

Presorted  
First Class Mail  
U.S. Postage  
PAID  
Eugene, Oregon  
Permit No. 17

**2-DAY AUCTION  
OVER 700 LOTS  
MACHINE TOOLS  
SHOP SUPPORT  
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**PLANT & MACHINERY INC. AUCTION**  
**SPRINGFIELD, TN**



BLANCHARD MDL 18D ROTARY SURFACE GRINDER



QUINCY TANKLESS ROTARY SCREW AIR COMPRESSOR



EDWARDS IRONWORKER



CATERPILLAR 5,000-LB. BASE CAP. LPG FORKLIFT



(1 OF 2) KEYENCE CMMS



LARGE QUANTITY MACHINE  
TOOLING AND ACCESSORIES



SAMPLE VIEW OF LARGE  
QUANTITY Q.C. EQUIPMENT